



Gen 5 Vents

1. Print templates.
2. Mark cutout locations on the panel.
3. Drill out corners of the cut area and then cut out the full area using an oscillating cutter. (or drill a series of holes using a step bit.)
4. Shape vent, if necessary, to fit cleanly to the side panel. This is important for vents that fall on curved surfaces.
5. Apply silicone or equivalent to the back side of the Fire N Ice Intake vent to ensure a seal around the vent. (optional)
6. Drill out one hole at a time with #12 or 3/16 drill bit, and install one rivet with a backing washer. Work from one side of the vent to the other, drilling out and riveting one hole at a time.

Please email info@firenice.us if there is any issue with your order.





