



## **P-22 Ultimate Clutch Bolt**

### Notes:

- Only install using ARP Assembly Lubricant.
- Do not use an impact driver.
- Use a calibrated torque wrench.
- This bolt is reusable at the listed torque specifications.

### Recommendations:

- Lap your clutch before installing:  
<https://www.instagram.com/p/DA9ZFayvNKe/>
- Get your clutch serviced and balanced.

### Instructions:

1. Install the clutch using the most up-to-date procedure from Polaris.  
Currently, it is to mounth the clutch using the 7520950 bolt torqued to 140ft-lb.
2. Remove the stock bolt.
3. Apply a small amount of ARP Assembly Lube to the threads of the Ultimate Bolt.
4. Install the Ultimate Bolt and torque to 140 ft-lb using a sufficient and calibrated torque wrench.
5. (If using a Sheave Connector Stub, only torque 120 ft-lb.)