

# FIRE★N★ICE

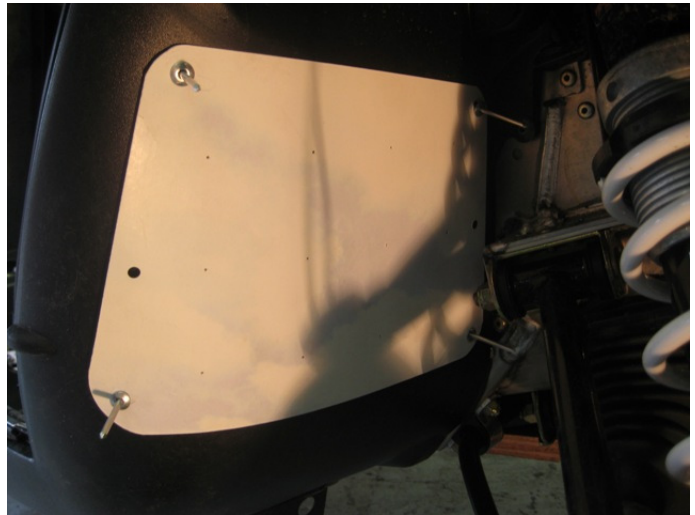
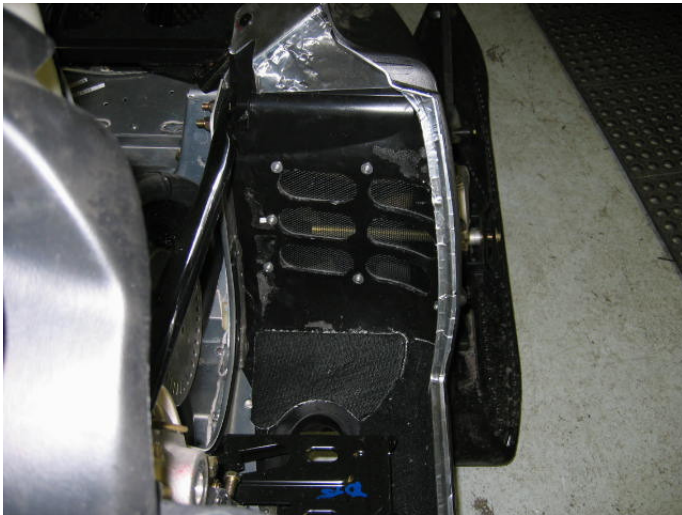
## 07STP/M

### MAG Side

- 1-Remove muffler and any foam from inside front of MAG fender well where vent will be installed. see pix
- 2-Tape pattern to outside of fender well, then center punch all holes. (twelve 1 1/2" & six 3/16") see pix
- 3-Cut 12 holes with 1 1/2" hole saw, then drill 6 pop rivet holes with 3/16 twist drill. see pix
- 4-De-burr all holes, fit vent and pop rivet in place with 3/16" rivets and backup washers.

### PTO SIDE

- 1-Remove PTO shock.
- 2-Tape pattern to outside of fender then center punch all holes, as in step 2 above.  
\*note-on '08 models, do not punch two center holes on top row.
- 3-Cut 10 holes with 1 1/2" hole saw, then drill 6 pop rivet holes with 3/16 twist drill.
- 4-De-burr all holes, fit vent and pop rivet in place with 3/16" rivets and backup washers. see pix  
\*note-with exception of '05-'06 700/900 IQ, steel screen is not required.





**Thank You for using this Fire n Ice Product!**

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